

# THREE OAKS SINGLE MALT ORGANIC WHISKEY

We have enormous respect for the traditions of Scotland, including their fine single malt whisky known simply as “Scotch.” We’ve applied the same love, respect, and age-old traditions in the crafting of our Three Oaks Single Malt.

## ANNUAL RELEASE

## TASTE

HINTS OF SWEET HONEY, FRUITY ACCENT WITH A CREAMY BUTTERY BODY, CARAMEL, BANANA, BURNT SUGARS.

45% ABV | 90 PROOF  
SINGLE-DISTILLATION



100% SINGLE  
MALTED BARLEY



Aged in 3 types of oak barrels for a total of 30 months, Three Oaks Single Malt begins its journey in used Featherbone Bourbon barrels, soaking up caramel and vanilla notes for 18 months. It is then transferred into used Road’s End Rum barrels where it spends 10 months picking up a touch of molasses and spice. A two-month finish in wine barrels imparts a fruit character that sets this single malt apart from the rest. Cheers to “usquebaugh,” the Water of Life!



EVERYTHING ABOUT JOURNEYMAN IS HANDCRAFTED. Artfully remodeled in 2010 by founders, Johanna and Bill Welter, our home in the historic Featherbone Factory features authentic character, original elements, and one-of-a-kind details that you won't find anywhere else.



## RUSTY NAIL

1 oz. Three Oaks Single Malt

¾ oz. Drambuie

Build in shaker and pack with ice. Shake well and strain into a coupe glass. Garnish with flamed orange zest.